

# Thrive Shearglide AM

## CLEAR CUTTING OILS

### Description

The THRIVE SHEARGLIDE AM oils are multi-purpose, light colored cutting fluids of the non-staining type; specifically designed for use in the machining of non-ferrous metals where the use of "active sulfur" containing cutting oils result in the staining of non-ferrous parts and machine-tool components.

THRIVE SHEARGLIDE AM oils are designed for use as both cutting and machining operations, and effective in reducing friction on the part / tool interface while remaining inactive (non-corrosive) in the machine tool lubrication system under conditions normally encountered.

The in-active (non-corrosive) feature of these oils makes them well suited for the machining copper alloys as well as ferrous metals where machinability requirements range from mild to moderately severe.



### Features / Benefits

- Full range of products for all applications
- Thermally stable in storage or service
- Formulated free of chlorinated paraffin(CP)
- Provides long tool life and superior finish
- Low smoking tendencies
- Excellent suppression of oil fogging and misting

NAME	177	20	22	38	40	45	50
Viscosity SUS @100F	85	105	135	160	190	170	200
Sulfur % Total	.65	1.5	1.5	1.0	2.0	1.5	2.0
Fatty Olefins %	3.5	8.0	8.0	5.5	12.0	8.0	12.0
Sulfur % Active	nil						
Specific Gravity, 60F	.88	.88	.87	.87	.88	.87	.88
Flash Point COC F	>275	>350	>350	>350	>350	>350	>350

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