

AQUAGLIDE® 4150

Heavy Duty Water Soluble Drawing and Stamping Compound

Rev. 1/2024

Description

Aquaglide® 4150 is a water extendable drawing and stamping fluid that when mixed with water, forms a stable white emulsion designed for medium-duty forming, shaving, blanking, and punching of all types of metal including stainless steel and aluminum.

Aquaglide® 4150 is economical for use and is readily cleaned off parts.

Aquaglide® 4150 contains a good rust inhibitor package for interim protection, is clean running, and is compatible with carbide tooling.



Features/Benefits

- **Versatile**
Can be used on multiple metals including stainless steel and aluminum.
- **Extendable**
Typically used from 5-20% in water depending on difficulty of draw.
*Remember to always add oil to water.
- **In Process RP**
- **Clean Running**
Residue can be removed with Alkaline Cleaner

Physical and Chemical Properties

Property	70150
Appearance	Dark Brown
Odor	Slight
Viscosity (Neat)	ISO 320
Chlorine	Present
Sulfur	None
Phosphorous	None
Lubricity Agent	Present