

AQUAGLIDE® 410

Medium Duty Multi-Purpose Soluble Oil Metalworking Coolant

Rev. 1/2024



Description

Aquaglide® 410 is a medium-duty water-soluble coolant designed for use on ferrous and non-ferrous metals.

Aquaglide® 410 can be used for grinding, sawing, tapping, milling, and drilling.

Aquaglide® 410 is low foaming to prevent sump overflow and pump cavitation.

Aquaglide® 410 contains exceptional biocide packages that both resist bacteria & fungus growth and eliminate the rotten egg smell associated with bacteria growth.

Aquaglide® 410 provides good interim protection on parts and

Features/Benefits

- In Process RP
- Insures Quality Part Finish
- Imparts Excellent Tool Life
- Versatile

Refractive Index

Concentration Percent	Dilution Ratio	Refractometer Reading
6%	16:1	6.6
7%	14:1	7.7
8%	12:1	8.8
9%	11:1	9.9
10%	10:1	11

Application Information

Application Type	Concentration
General Machining	6 – 10%
<i>Consult with your U.S. Lubricants Specialist for application-specific recommendations</i>	

Typical Properties

Property	Results
Appearance	Amber/Green
Appearance of 5% Dilution	Milky White Emulsion
Odor	Low
pH (@5%)	8.6
Chlorine	Yes
Sulfur	No