

AQUAGLIDE™ 5080 Heavy Duty Water Soluble Drawing and Stamping Compound

Description

Aquaglide™ 5080 is a high viscosity, water base drawing and stamping compound designed for deep draws, heavy shaving, blanking, and punching.

Aquaglide™ 5080 "sticks to metal" which is critical in multi stage forming operations.

After Forming **Aquaglide™ 5080** is formulated to be easily removed from parts and is safe on all metal types including aluminum and brass.

Aquaglide™ 5080 contains a good rust inhibitor package for interim protection, is clean running, and is compatible with carbide tooling.

Property	Results
Appearance	Dark Brown
Odor	Slight
Viscosity (Neat)	ISO 460
Chlorine	None
Sulfur	None
Phosphorous	Present
Lubricity Agent	Present

Features/Benefits

✓ Versatile

Suitable for use on steel and nonferrous (yellow) metals

✓ Extendable

Can be used need but recommended dilution is 1 part Concentrate to 4 parts water, adding concentrate to water.

✓ In Process RP

✓ Clean Running

Residue can be removed with Alkaline Cleaner

