



AQUAGLIDE™ 4150

Heavy Duty Water Soluble Drawing and Stamping Compound

Description

Aquaglide™ 4150 is a water extendable drawing and stamping fluid that when mixed with water, forms a stable white emulsion designed for medium-duty forming, shaving, blanking, and punching of all types of metal including stainless steel and aluminum.

Aquaglide™ 4150 is economical for use and is readily cleaned off parts.

Aquaglide™ 4150 contains a good rust inhibitor package for interim protection, is clean running, and is compatible with carbide tooling.

Features/Benefits

- ✓ **Versatile**
Can be used on multiple metals including stainless steel and aluminum.
- ✓ **Extendable**
Typically used from 5-20% in water depending on difficulty of draw.
*Remember to always add oil to water.
- ✓ **In Process RP**
- ✓ **Clean Running**
Residue can be removed with Alkaline Cleaner

Percentage	Ratio
5%	20:1
6%	16:1
7%	14:1
8%	12:1
9%	11:1
10%	10:1
20%	5:1

Property	70150
Appearance	Dark Brown
Odor	Slight
Viscosity (Neat)	ISO 320
Chlorine	Present
Sulfur	None
Phosphorous	None
Lubricity Agent	Present