1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

GHS product identifier: Synthetic Ester-Based Compressor Oil ISO-68
Code: 646
Product type: Liquid.

Identified uses
Lubricating oil. Not to be misted.

Details of the supplier of the safety data sheet
Manufacturer Address: U.S. Lubricants, A Division of U.S. Venture, Inc.
425 Better Way
Appleton, WI 54915

Emergency telephone number
Company Phone Number: 800-490-4900
24 Hour Emergency Phone Number: 800-688-4005 DTGC84-01-A-900043

2. HAZARDS IDENTIFICATION

OSHA/HCS status: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture: SKIN CORROSION/IRRITATION – Category 2

GHS label elements
Hazard pictograms: 
Signal word: Warning.
Hazard statements: Causes skin irritation
Precautionary statements
Prevention: Wear protective gloves. Wash hands thoroughly after handling.
Response: IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical attention.
Storage: Not applicable.
Disposal: Not applicable.
Hazards not otherwise classified: None known.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance/mixture: Mixture
Other means of identification: Not available.

CAS number/other identifiers
CAS number: Not applicable.
Product code: 646
United States

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)</td>
<td>10-30</td>
<td>9003-29-6</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

4. FIRST AID MEASURES

**Description of necessary first aid measures**

**Eye contact**: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 20 minutes. Get medical attention.

**Inhalation**: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Get medical attention if symptoms occur.

**Skin contact**: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 20 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

**Ingestion**: Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.

**Most important symptoms/effects, acute and delayed**

**Potential acute health effects**

**Eye contact**: Causes serious eye irritation.

**Inhalation**: No known significant effects or critical hazards.

**Skin contact**: Causes skin irritation.

**Ingestion**: Irritating to mouth, throat and stomach.

**Over-exposure signs/symptoms**

**Eye contact**: Adverse symptoms may include the following:
- pain or irritation
- watering
- redness

**Inhalation**: No known significant effects or critical hazards.

**Skin contact**: Adverse symptoms may include the following:
- irritation
- redness.

**Ingestion**: No known significant effects or critical hazards.

**Indication of immediate medical attention and special treatment needed, if necessary**

**Notes to physician**: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

**Specific treatments**: No specific treatment.

**Protection of first-aiders**: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)
5. FIRE-FIGHTING MEASURES

**Extinguishing media**

<table>
<thead>
<tr>
<th>Suitable extinguishing media</th>
<th>Use an extinguishing agent suitable for the surrounding fire.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unsuitable extinguishing media</td>
<td>None known.</td>
</tr>
</tbody>
</table>

**Specific hazards arising from the chemical**

<table>
<thead>
<tr>
<th>Hazardous thermal decomposition products</th>
<th>Decomposition products may include the following materials:</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>carbon dioxide</td>
</tr>
<tr>
<td></td>
<td>carbon monoxide</td>
</tr>
</tbody>
</table>

**Special protective actions for fire-fighters**

| Special protective equipment for fire-fighters | Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. |

6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

**For non-emergency personnel**

| For non-emergency personnel | Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. |

**For emergency responders**

| For emergency responders | If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel". |

**Environmental precautions**

| Environmental precautions | Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). |

**Methods and materials for containment and cleaning up**

| Spill | Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal. |

7. HANDLING AND STORAGE

**Precautions for safe handling**

**Protective measures**

| Protective measures | Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Avoid contact with used product. Do not reuse container. |

**Advice on general occupational hygiene**

| Advice on general occupational hygiene | Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures. |
Conditions for safe storage, including any incompatibilities: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Occupational exposure limits

Under conditions which may generate mists, the following exposure limits are recommended:
ACGIH TLV TWA: 5 mg/m³ ; STEL: 10 mg/m³.

Appropriate engineering controls

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Use a properly fitted, air-purifying or supplied air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state: Liquid. [Fluid.]
Color: Amber.
Odor: Mild hydrocarbon.
Odor threshold: Not available.

pH: Not available.
Melting point / Pour point: -42°C (-43.6°F)
Boiling point: Not available.
Flash point: Open cup: 258°C (496°F) [Cleveland.]

Evaporation rate: Not available.
Flammability (solid, gas): Not available.
Lower and upper explosive: Not available.
(flammable) limits
Vapor pressure : Not available.
Vapor density : Not available.
Relative density : 0.9234
Solubility : Not available.
Partition coefficient: n-octanol/water : Not available.
Auto-ignition temperature : Not available.
Decomposition temperature : Not available.
Viscosity : Kinematic: 0.095 cm²/s (9.5 cSt) (100°C)
            : Kinematic: 0.692 cm²/s (69.2 cSt) (40°C)

10. STABILITY AND REACTIVITY

Reactivity : No specific test data related to reactivity available for this product or its ingredients.
Chemical stability : The product is stable.
Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid : No specific data.
Incompatible materials : Reactive or incompatible with the following materials: oxidizing materials.
Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects
Acute toxicity
There is no data available.
Irritation/Corrosion
There is no data available.
Sensitization
There is no data available.
Carcinogenicity
There is no data available.
Specific target organ toxicity (single exposure)
There is no data available.
Specific target organ toxicity (repeated exposure)
There is no data available.
Aspiration hazard

<table>
<thead>
<tr>
<th>Name</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)</td>
<td>ASPIRATION HAZARD - Category 1</td>
</tr>
</tbody>
</table>

Information on the likely routes of exposure
: Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects
Eye contact : Causes serious eye irritation.
Inhalation : No known significant effects or critical hazards.
Skin contact : Causes skin irritation.
Ingestion : Irritating to mouth, throat, and stomach
Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following: pain or irritation, watering, redness.

Inhalation: No known significant effects or critical hazards.

Skin contact: Adverse symptoms may include the following: irritation, redness.

Ingestion: No known significant effects or critical hazards.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure
Potential immediate effects: No known significant effects or critical hazards.
Potential delayed effects: No known significant effects or critical hazards.

Long term exposure
Potential immediate effects: No known significant effects or critical hazards.
Potential delayed effects: No known significant effects or critical hazards.
Potential chronic health effects:
General: No known significant effects or critical hazards.
Carcinogenicity: No known significant effects or critical hazards.
Mutagenicity: No known significant effects or critical hazards.
Teratogenicity: No known significant effects or critical hazards.
Developmental effects: No known significant effects or critical hazards.
Fertility effects: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates
There is no data available.

12. ECOLOGICAL INFORMATION

Toxicity
There is no data available.

Persistence and degradability
There is no data available.

Bioaccumulative potential

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogPow</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)</td>
<td>7.6 to 7.8</td>
<td>314 to 188</td>
<td>High</td>
</tr>
</tbody>
</table>

Mobility in soil

<table>
<thead>
<tr>
<th>Soil/water partition coefficient (Koc)</th>
<th>Other adverse effects</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>There is no data available.</td>
</tr>
<tr>
<td></td>
<td>No known significant effects or critical hazards.</td>
</tr>
</tbody>
</table>

13. DISPOSAL CONSIDERATIONS
Disposal methods: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

14. TRANSPORT INFORMATION

<table>
<thead>
<tr>
<th>UN number</th>
<th>DOT Classification</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
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<tr>
<td></td>
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<tr>
<td>Transport hazard class(es)</td>
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<td>-</td>
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<tr>
<td>Packing group</td>
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<td></td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
</tr>
<tr>
<td>Additional information</td>
<td></td>
<td></td>
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<td></td>
<td>-</td>
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</tbody>
</table>

AERG: Not applicable.

Special precautions for user: Transport within user’s premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not available.

15. REGULATORY INFORMATION

U.S. Federal regulations:
- TSCA 4(a) final test rules: 1,2-Benzenedicarboxylic acid, di-C11-14-branched alkyl esters, C13-rich
- TSCA 8(a) CDR Exempt/Partial exemption: Not determined.
- United States inventory: TSCA 8(b): All components are listed or exempted.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs):
- Not listed

Clean Air Act Section 602 Class I Substances:
- Not listed

Clean Air Act Section 602 Class II Substances:
- Not listed

DEA List I Chemicals (Precursor Chemicals):
- Not listed

DEA List II Chemicals (Essential Chemicals):
- Not listed

SARA 302/304:
- No products were found.

SARA 304 RQ:
- Not applicable.

SARA 311/312 Classification:
- Immediate (acute) health hazard
### Name

<table>
<thead>
<tr>
<th>Name</th>
<th>%</th>
<th>Fire hazard</th>
<th>Sudden release of pressure</th>
<th>Reactive</th>
<th>Immediate (acute) health hazard</th>
<th>Delayed (chronic) health hazard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)</td>
<td>10-30</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
<td>Yes.</td>
<td>No.</td>
</tr>
</tbody>
</table>

#### State regulations

<table>
<thead>
<tr>
<th>State</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Massachusetts</td>
<td>None of the components are listed.</td>
</tr>
<tr>
<td>New York</td>
<td>None of the components are listed.</td>
</tr>
<tr>
<td>New Jersey</td>
<td>None of the components are listed.</td>
</tr>
<tr>
<td>Pennsylvania</td>
<td>None of the components are listed.</td>
</tr>
<tr>
<td>California Prop. 65</td>
<td>No products were found.</td>
</tr>
</tbody>
</table>

#### International regulations

- **Chemical Weapon Convention List Schedules I, II & III Chemicals**
  - Ingredient name | List name | Status |
  - Not listed. |

- **Montreal Protocol (Annexes A, B, C, E)**
  - Ingredient name | List name | Status |
  - Not listed. |

- **Stockholm Convention on Persistent Organic Pollutants**
  - Ingredient name | List name | Status |
  - Not listed. |

- **Rotterdam Convention on Prior Inform Consent (PIC)**
  - Ingredient name | List name | Status |
  - Not listed. |

- **UNECE Aarhus Protocol on POPs and Heavy Metals**
  - Ingredient name | List name | Status |
  - Not listed. |

#### 16. OTHER INFORMATION

**History**

- Date of issue mm/dd/yyyy: 03/15/2014
- Date of previous issue: 06/15/2013
- Version: 5
- Prepared by: US Lubricants

**Notice to reader**

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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End of Safety Data Sheet