1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

GHS product identifier : Synthetic Ester-Based Compressor Oil ISO-46
Code : 645
Product type : Liquid.

Identified uses
Lubricating oil. Not to be misted.

Details of the supplier of the safety data sheet
Manufacturer Address : U.S. Lubricants, A Division of U.S. Venture, Inc.
425 Better Way
Appleton, WI 54915

Emergency telephone number
Company Phone Number : 800-490-4900
24 Hour Emergency Phone Number : 800-688-4005 DTCG84-01-A-900043

2. HAZARDS IDENTIFICATION

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : Not classified.

GHS label elements
Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards

Precautionary statements
Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.
Hazards not otherwise classified : None known.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance/mixture : Mixture
Other means of identification : Not available.

CAS number/other identifiers
CAS number : Not applicable.
Product code : 645
## United States

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)</td>
<td>5 - 10</td>
<td>9003-29-6</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

### 4. FIRST AID MEASURES

#### Description of necessary first aid measures

**Eye contact**: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

**Inhalation**: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

**Skin contact**: Flush contaminated skin with plenty of water. Get medical attention if symptoms occur.

**Ingestion**: Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

#### Most important symptoms/effects, acute and delayed

**Potential acute health effects**

- **Eye contact**: No known significant effects or critical hazards.
- **Inhalation**: No known significant effects or critical hazards.
- **Skin contact**: No known significant effects or critical hazards.
- **Ingestion**: No known significant effects or critical hazards.

**Over-exposure signs/symptoms**

- **Eye contact**: No known significant effects or critical hazards.
- **Inhalation**: No known significant effects or critical hazards.
- **Skin contact**: No known significant effects or critical hazards.
- **Ingestion**: No known significant effects or critical hazards.

**Indication of immediate medical attention and special treatment needed, if necessary**

**Notes to physician**: Treat symptomatically.

**Specific treatments**: No specific treatment.

**Protection of first-aiders**: No special protection is required.

See toxicological information (Section 11)

### 5. FIRE-FIGHTING MEASURES

**Extinguishing media**

**Suitable extinguishing media**: Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media**: None known.

**Specific hazards arising from the chemical**

**Hazardous thermal decomposition products**: Decomposition products may include the following materials:

- Carbon dioxide
- Carbon monoxide

**Special protective actions for fire-fighters**: No special protection is required.
Special protective equipment for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in “For nonemergency personnel”.

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Spill: Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Protective measures: Put on appropriate personal protective equipment (see Section 8). Avoid contact with used product. Do not reuse container.

Advice on general occupational hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Occupational exposure limits: Under conditions which may generate mists, the following exposure limits are recommended:

ACGIH TLV TWA: 5 mg/m³; STEL: 10 mg/m³.

Appropriate engineering controls: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

Individual protection measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts.

Skin protection
Hand protection: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection: Use a properly fitted, air-purifying or supplied air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance
Physical state: Liquid. [Fluid.]
Color: Amber.
Odor: Mild hydrocarbon.
Odor threshold: Not available.
pH: Not available.
Melting point / Pour point: -49°C (~-56°F)
Boiling point: Not available.
Flash point: Open cup: 252°C (485.6°F) [Cleveland.]
Evaporation rate: Not available.
Flammability (solid, gas): Not available.
Lower and upper explosive (flammable) limits: Not available.
Vapor pressure: Not available.
Vapor density: Not available.
Relative density: 0.9121
Solubility: Not available.
Partition coefficient: n-octanol/water: Not available.
Auto-ignition temperature: Not available.
Decomposition temperature: Not available.
Viscosity: Kinematic: 0.077 cm²/s (7.7 cSt) (100°C)
Kinematic: 0.458 cm²/s (45.8 cSt) (40°C)

10. STABILITY AND REACTIVITY

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous reactions: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid: No specific data.

Incompatible materials: Reactive or incompatible with the following materials: oxidizing materials.

Hazardous decomposition products: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
11. TOXICOLOGICAL INFORMATION

Information on toxicological effects

Acute toxicity
There is no data available.

Irritation/Corrosion
There is no data available.

Sensitization
There is no data available.

Carcinogenicity
There is no data available.

Specific target organ toxicity (single exposure)
There is no data available.

Specific target organ toxicity (repeated exposure)
There is no data available.

Aspiration hazard

<table>
<thead>
<tr>
<th>Name</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)</td>
<td>ASPIRATION HAZARD - Category 1</td>
</tr>
</tbody>
</table>

Information on the likely routes of exposure: Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects
Eye contact: No known significant effects or critical hazards. Inhalation: No known significant effects or critical hazards. Skin contact: No known significant effects or critical hazards. Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics
Eye contact: No known significant effects or critical hazards. Inhalation: No known significant effects or critical hazards. Skin contact: No known significant effects or critical hazards. Ingestion: No known significant effects or critical hazards.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure
Potential immediate effects: No known significant effects or critical hazards. Potential delayed effects: No known significant effects or critical hazards.

Long term exposure
Potential immediate effects: No known significant effects or critical hazards. Potential delayed effects: No known significant effects or critical hazards.

Potential chronic health effects
General: No known significant effects or critical hazards. Carcinogenicity: No known significant effects or critical hazards. Mutagenicity: No known significant effects or critical hazards. Teratogenicity: No known significant effects or critical hazards. Developmental effects: No known significant effects or critical hazards. Fertility effects: No known significant effects or critical hazards.

Numerical measures of toxicity
Acute toxicity estimates
There is no data available.
12. ECOLOGICAL INFORMATION

Toxicity
There is no data available.

Persistence and degradability
There is no data available.

Bioaccumulative potential

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP&lt;sub&gt;ow&lt;/sub&gt;</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)</td>
<td>7.6 to 7.8</td>
<td>314 to 1882</td>
<td>High</td>
</tr>
</tbody>
</table>

Mobility in soil

<table>
<thead>
<tr>
<th>Soil/water partition coefficient (K&lt;sub&gt;oc&lt;/sub&gt;)</th>
<th>There is no data available.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other adverse effects</td>
<td>No known significant effects or critical hazards.</td>
</tr>
</tbody>
</table>

13. DISPOSAL CONSIDERATIONS

Disposal methods
The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

14. TRANSPORT INFORMATION

<table>
<thead>
<tr>
<th>UN number</th>
<th>DOT Classification</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
</tr>
<tr>
<td>Additional information</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

AERG : Not applicable.

Special precautions for user
Transport within user’s premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not available.

15. REGULATORY INFORMATION

U.S. Federal regulations
United States inventory TSCA 8(b): All components are listed or exempted.
Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed
Clean Air Act Section 602 Class I Substances : Not listed
Clean Air Act Section 602 Class II Substances : Not listed
DEA List I Chemicals (Precursor Chemicals) : Not listed
DEA List II Chemicals (Essential Chemicals) : Not listed
SARA 302/304
No products were found.
SARA 304 RQ : Not applicable.
SARA 311/312
Classification : Not applicable.

Composition/information on ingredients

<table>
<thead>
<tr>
<th>Name</th>
<th>%</th>
<th>Fire hazard</th>
<th>Sudden release of pressure</th>
<th>Reactive</th>
<th>Immediate (acute) health hazard</th>
<th>Delayed (chronic) health hazard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)</td>
<td>5 - 10</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
<td>Yes.</td>
<td>No.</td>
</tr>
</tbody>
</table>

State regulations
Massachusetts None of the components are listed.
New York None of the components are listed.
New Jersey None of the components are listed.
Pennsylvania None of the components are listed.
California Prop. 65
No products were found.

International regulations
Chemical Weapon Convention List Schedules I, II & III Chemicals
Ingredient name
List name Status
Not listed.

Montreal Protocol (Annexes A, B, C, E)
Ingredient name
List name Status
Not listed.

Stockholm Convention on Persistent Organic Pollutants
Ingredient name
List name Status
Not listed.

Rotterdam Convention on Prior Inform Consent (PIC)
Ingredient name
List name Status
Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals
Ingredient name
List name Status
Not listed.

16. OTHER INFORMATION
History
Date of issue mm/dd/yyyy : 12/30/2014
Date of previous issue : 06/15/2013
Version : 5
Prepared by : US Lubricants

Notice to reader
To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

End of Safety Data Sheet