SAFETY DATA SHEET

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier
Product Name Cold Forming Shearglide® Drawex Metal Working Fluid

Other means of identification
Product Code 255
Revision Number 2439
Synonyms None

Recommended use of the chemical and restrictions on use
Recommended Use Lubricant.
Uses advised against No information available

Details of the supplier of the safety data sheet
Manufacturer Address U.S. Lubricants A Division of U.S. Venture, Inc. 425 Better Way Appleton, WI 54915

Emergency telephone number
Company Phone Number 800-490-4900
24 Hour Emergency Phone Number 800-688-4005  DTCG84-01-A-900043

2. HAZARDS IDENTIFICATION

Classification
Serious eye damage/eye irritation Category 2B

Label elements

Emergency Overview

Warning
Hazard statements Causes eye irritation

Appearance Viscous Physical state Liquid Odor Mild Petroleum

Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses (if present and easy to do). Continue rinsing.
If eye irritation persists: Get medical advice/attention

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>Weight-%</th>
<th>Trade Secret</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum distillates, hydrotreated heavy paraffinic</td>
<td>64742-54-7</td>
<td>100</td>
<td>*</td>
</tr>
</tbody>
</table>
4. FIRST AID MEASURES

First aid measures

Eye contact
Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin Contact
If skin irritation persists, call a physician. Wash contaminated clothing before reuse. Wash with soap and water.

Inhalation
Remove to fresh air.

Ingestion
Do NOT induce vomiting. Get medical attention. Drink 1 or 2 glasses of water.

Most important symptoms and effects, both acute and delayed

Symptoms
No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media
Caution: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical
No information available.

Explosion data
Sensitivity to Mechanical Impact
None.

Sensitivity to Static Discharge
None.

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

UNUSUAL FIRE & EXPLOSION HAZARDS
Toxic Fumes may be evolved on burning or exposure to heat. Pressure may increase in overheated closed containers. Store below 120°F

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions
Use personal protective equipment as required. Ensure adequate ventilation, especially in confined areas. Stop leak if you can do it without risk.

Environmental precautions

Environmental precautions
See Section 12 for additional ecological information.

Methods and material for containment and cleaning up
Methods for containment  
Prevent further leakage or spillage if safe to do so.

Methods for cleaning up  
Soak up with inert absorbent material. Prevent product from entering drains. Pick up and transfer to properly labeled containers.

Prevention of secondary hazards  
Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling  
Handle in accordance with good industrial hygiene and safety practice. Avoid breathing fume/mist/vapors/spray.

Conditions for safe storage, including any incompatibilities

Storage Conditions  
Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep containers tightly closed in a dry, cool and well-ventilated place. Store at temperatures not exceeding 120°F.

Incompatible materials  
Incompatible with oxidizing agents. Incompatible with strong acids and bases.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines  
This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering Controls  
Showers  
Eyewash stations  
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection  
Wear safety glasses with side shields (or goggles).

Skin and body protection  
Wear protective nitrile or Neoprene™ gloves.

Respiratory protection  
No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General Hygiene Considerations  
Do not eat, drink or smoke when using this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state  
Liquid

Appearance  
Viscous  
Amber

Color  
Odor  
Mild Petroleum

Odor threshold  
No information available

Property  
Values  
Remarks • Method
pH  
Essentially Neutral
Melting point/freezing point  
No information available
Boiling point / boiling range  
No information available
Flash point  
340°F
Evaporation rate: Less than 0.01 (@1ATM and 25°C).

Flammability (solid, gas): No information available

Flammability Limit in Air:
- Upper flammability limit: 10% (Estimated Value)
- Lower flammability limit: 1% (Estimated Value)

Vapor pressure: Less than 0.01 mm HG

Vapor density: Greater than 1 (Air=1)

Specific Gravity: 0.910 lbs/gal: 7.56

Water solubility: Insoluble in water

Solubility in other solvents: No information available

Partition coefficient: No information available

Autoignition temperature: No information available

Decomposition temperature: No information available

Kinematic viscosity: 90-140 cSt@ 40°C

Dynamic viscosity: No information available

Explosive properties: No information available

Oxidizing properties: No information available

Other Information:
- Softening point: No information available
- Molecular weight: No information available
- VOC Content (%): Negligible
- Density: No information available
- Bulk density: No information available

10. STABILITY AND REACTIVITY

Reactivity: Not Applicable

Chemical stability: Stable under recommended storage conditions.

Possibility of Hazardous Reactions: None under normal processing.

Hazardous polymerization: Hazardous polymerization does not occur.

Conditions to avoid: Strong oxidizing agents. Heat, flames and sparks.

Incompatible materials: Incompatible with oxidizing agents. Incompatible with strong acids and bases.

Hazardous Decomposition Products: Thermal decomposition can lead to release of irritating and toxic gases and vapors.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure:

Product Information: No data available

Inhalation: Avoid breathing vapors or mists. Inhalation of vapors in high concentration may cause irritation of respiratory system.

Eye contact: Contact with eyes may cause irritation.
Skin Contact

Prolonged contact may cause redness and irritation.

Ingestion

Unlikely to cause harm if accidentally swallowed in small doses, though larger quantities may cause nausea and diarrhea.

Information on toxicological effects

Symptoms

No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation

Irritating to skin.

Serious eye damage/eye irritation

Irritating to eyes.

Irritation

May cause skin and eye irritation. PROLONGED OR REPEATED CONTACT MAY DRY SKIN AND CAUSE IRRITATION.

Sensitization

No information available.

Germ cell mutagenicity

No information available.

Carcinogenicity

No information available.

Reproductive toxicity

No information available.

STOT - single exposure

No information available.

STOT - repeated exposure

No information available.

Aspiration hazard

No information available.

Numerical measures of toxicity - Product Information

12. ECOLOGICAL INFORMATION

Ecotoxicity

Harmful to aquatic life with long lasting effects

0% of the mixture consists of components(s) of unknown hazards to the aquatic environment

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum distillates, hydrotreated heavy paraffinic 64742-54-7</td>
<td></td>
<td>5000: 96 h Oncorhynchus mykiss mg/L LC50</td>
<td></td>
<td>1000: 48 h Daphnia magna mg/L EC50</td>
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</table>

Persistence and degradability

No information available.

Other adverse effects

No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Do not reuse container.
14. TRANSPORT INFORMATION

DOT Not regulated

ICAO (air) Not regulated

IATA Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA All components of this material are on the US TSCA Inventory or are exempt.

DSL/NDSL Complies

EINECS/ELINCS Complies

ENCS Complies

IECSC Complies

KECL Complies

PICCS Complies

AICS Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313 Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard No

Chronic Health Hazard No

Fire hazard No

Sudden release of pressure hazard No

Reactive Hazard No

CWA (Clean Water Act) This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations
California Proposition 65
This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

U.S. EPA Label Information
EPA Pesticide Registration Number  Not Applicable

16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Physical and Chemical Properties</th>
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<table>
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<tr>
<th>HMIS</th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Physical hazards</th>
<th>Personal protection</th>
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Issue Date  08-Aug-2011
Revision Date  29-Sept-2015

No information available

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet